

CERTIFICATE OF ANALYSIS

Product Name ISOPROPYL ALCOHOL, 99%
Grade Meets ACS/USP/NF Monographs
Catalog # 231000099, zp231000099
Lot # K20L02026
Date of Manufacture: 11/10/20
Recommended Retest Date: Five Years from Date of Manufacture

TEST	MONO GRAPH	SPECIFICATION	RESULT
Assay (corrected for water)	USP	99.0% min	99.90%
Assay (corrected for water)	ACS	99.5% min	
Solubility in water	ACS ⁺	To Pass Test	Pass
Appearance	ACS ⁺	Clear, colorless liquid	Pass
Color, APHA	ACS	10 max	< 1
Limit of Nonvolatile Residue	USP ⁺	NMT 2.5 mg (0.005%)	0.0 mg
Residue after Evaporation	ACS ⁺	0.001% max	0.000%
Specific Gravity	USP	0.783 - 0.787 @25°C	0.783
Identification A - Infrared Absorption	USP	To Pass Test	Pass
Identification B	USP	To Pass Test	Pass
Refractive Index @ 20°C	USP	1.376-1.378	1.377
Acidity	USP ⁺	NMT 0.70 ml of 0.020N NaOH is required	0.45 mL
Titration Acid or Base	ACS ⁺	0.0001 meq/g max	0.0001 meq/g
Carbonyl Compounds	ACS	Propionaldehyde 0.002% max	< 0.002%
		Acetone 0.002% max	None Detected
Limit of Volatile Impurities	USP	Diethyl Ether NMT 0.1%	None Detected
		Acetone NMT 0.1%	None Detected
		Diisopropyl Ether NMT 0.1%	None Detected
		n-Propyl Alcohol NMT 0.1%	None Detected
		2-Butanol NMT 0.1%	None Detected
Total NMT 1.0%	< 0.1%		
Water, wt%	ACS	NMT 0.2%	0.04%
Water Determination	USP	NMT 0.5%	

⁺ This test is performed quarterly

Certification and Compliance Statements

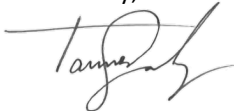
This lot of Isopropyl Alcohol complies with all of the current requirements listed in the United States Pharmacopeia, American Chemical Society monographs and the National Formulary.

No chemicals whatsoever are used as solvents at any point in the manufacture, processing or packaging of Isopropyl Alcohol. Only Class 2 and Class 3 residual solvents may appear as impurities / related substances / low level contaminants in IPA. Concentration of Class 2 Option 1 and Class 3 residual solvents is below limits in the current USP/NF General Chapter <467>.

This product is not derived, nor does it come in contact with, any materials derived from bovine or other animal sources.

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.

Approved by: T. Sauley, Chemist



Date of Approval: 12/02/2020